

Date: Tuesday, 11/6/2007 1:25:47 PM
 User: Kim Johnston

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GASKET |
| Job Number : 35565 | |
| Estimate Number : 12723 | |
| P.O. Number : | Part Number : D353613 |
| This Issue : 11/6/2007 S.O. No. : | Drawing Number : D3536 REV A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 1 / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : 32742 | Material : |
| Written By : | Due Date : 11/16/2007 Qty: 30 Um: Each |
| Checked & Approved By : <u>JA 07 11 07</u> | |
| Comment : Est Rev: A New Issue 07-02-14 JLM | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|--------------|
| Seq. #: | Machine Or Operation: | Description: |
|---------|-----------------------|--------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



33.8598



Comment: Qty.: 0.8682 sf(s)/Unit Total : 26.0474 sf(s)

NEOPRENE SHEET 0.063

Batch: M10513 HB 07-11-12

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: AProg Rev: A

07-11-12 HB

(39)

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



HB 07-11-12



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|


JA 11 13 39
counted


Comment: SECOND CHECK

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Freshville
07/14/14 (39)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 11/6/2007 1:25:47 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 35565

Part Number: D353613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.11.15

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CU 07.11.14

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|--|--|---------------------|----------|
| DART AEROSPACE LTD | | Work Order: | 35565 |
| Description: Gasket | | Part Number: | D3536-13 |
| Inspection Dwg: D3536 Rev: A | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

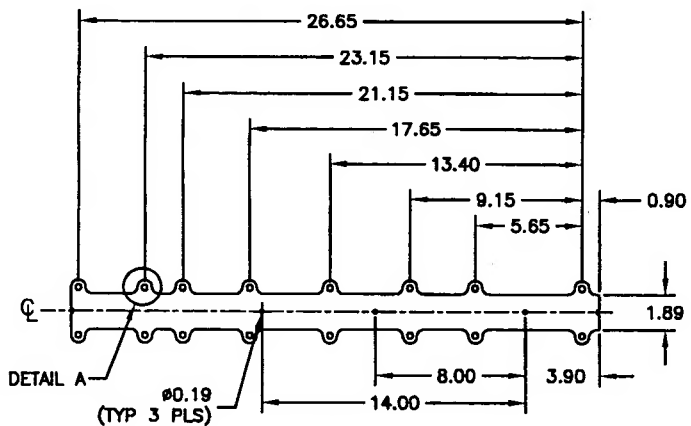
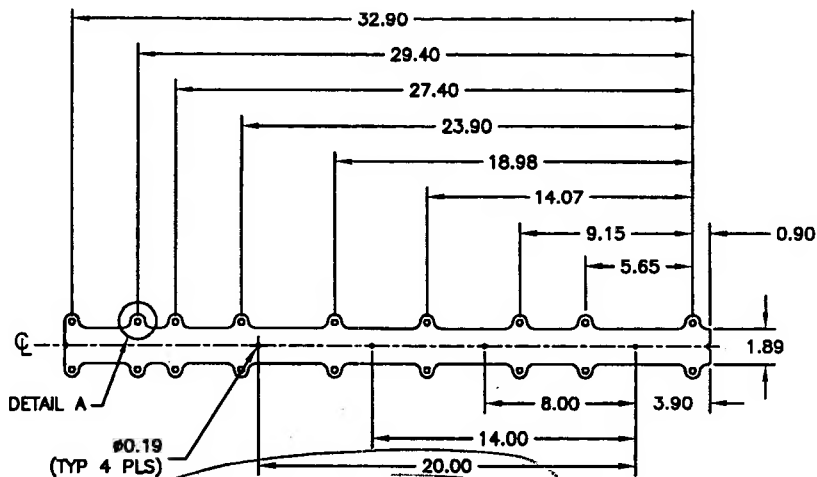
| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 32.90 | +/-0.030 | 32.90 | ✓ | | | |
| 29.40 | +/-0.030 | 29.40 | ✓ | | | |
| 27.40 | +/-0.030 | 27.40 | ✓ | | | |
| 23.90 | +/-0.030 | 23.90 | ✓ | | | |
| 18.98 | +/-0.030 | 18.98 | ✓ | | | |
| 14.07 | +/-0.030 | 14.07 | ✓ | | | |
| 9.15 | +/-0.030 | 9.15 | ✓ | | | |
| 5.65 | +/-0.030 | 5.65 | ✓ | | | |
| 3.90 | +/-0.030 | 3.90 | ✓ | | | |
| 8.00 | +/-0.030 | 8.00 | ✓ | | | |
| 14.00 | +/-0.030 | 14.00 | ✓ | | | |
| 20.00 | +/-0.030 | 20.00 | ✓ | | | |
| 1.89 | +/-0.030 | 1.89 | ✓ | | | |
| 0.30 | +/-0.030 | .30 | ✓ | | | |
| 0.30 | +/-0.030 | .30 | ✓ | | | |
| Ø0.19 | +0.005/-0.001 | .19 | ✓ | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| | | | |
|-----------------------|--------------------------------|----------------------------|-----|
| Measured by: B | Audited by: [Signature] | Prototype Approval: | N/A |
| Date: 01-11-12 | Date: [Signature] | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|--------------------|---------------|
| A | 07.06.13 | New Issue | KJ/JLM [Signature] | B [Signature] |

DARTRELEASED
09.02.12

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | DRAWING NO. | D3536 | REV. A |
| | | TITLE | GASKET | SHEET 1 OF 6 |
| A | 06.10.25 | NEW ISSUE | | SCALE 1:10 |

**D3536-11 GASKET****D3536-13 GASKET**

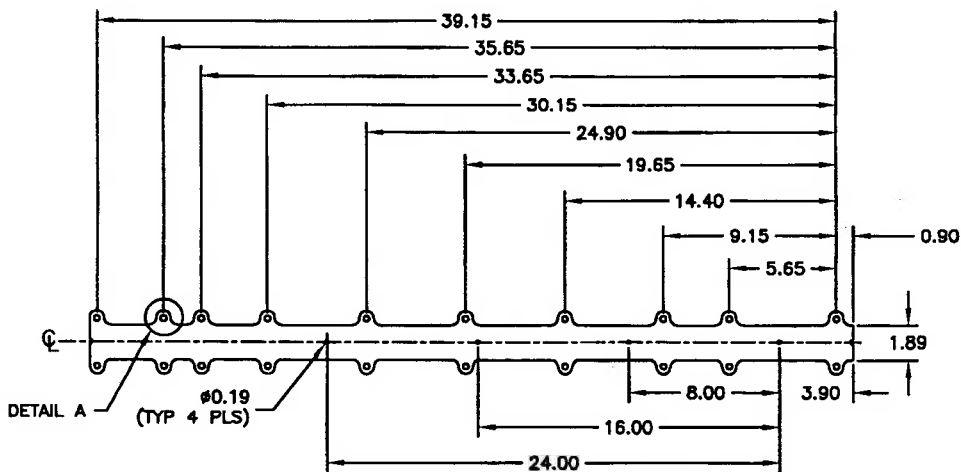
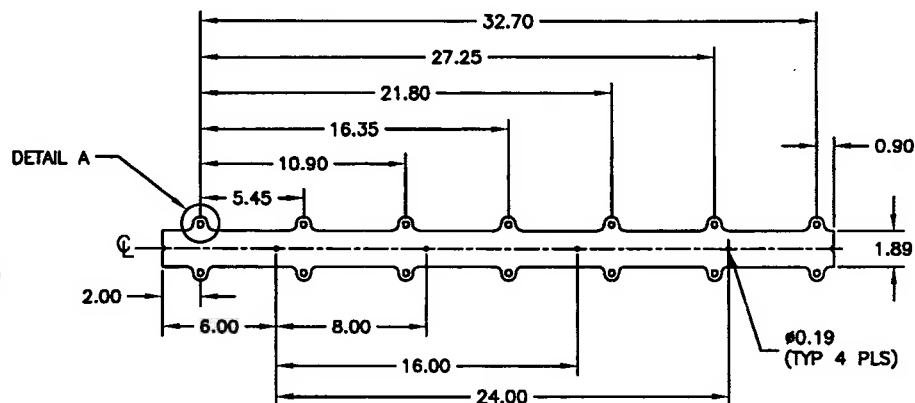
SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35565

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

DART

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | DRAWING NO. | D3536 | REV. A |
| | | TITLE | GASKET | SHEET 2 OF 6 |
| | | | | SCALE 1:10 |

RELEASED
07.02.12**D3536-15 GASKET****D3536-21 GASKET****NOTES**

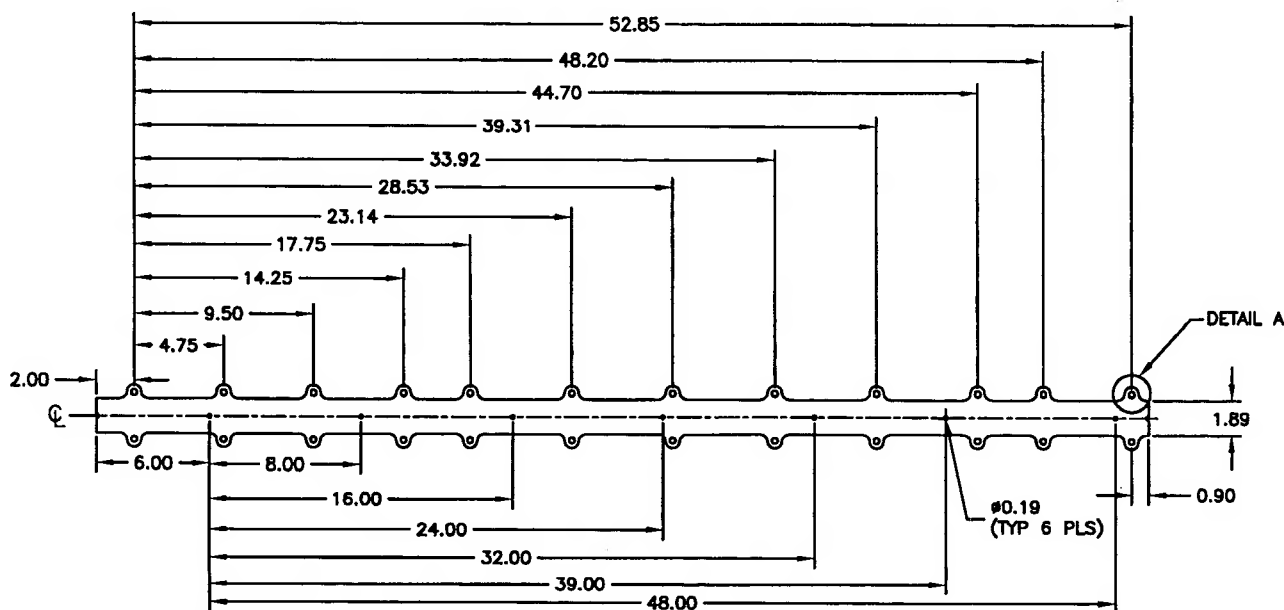
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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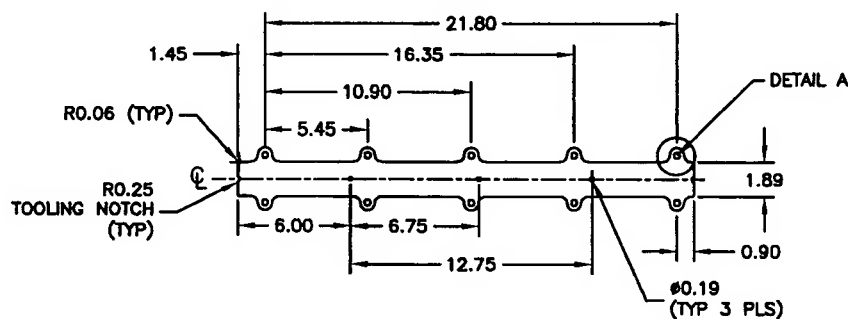
DART

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | TITLE | GASKET | REV. A |
| | | DRAWING NO. | D3536 | SHEET 3 OF 6 |
| | | SCALE | 1:10 | |

RELEASED
07-02-12



D3536-23 GASKET



D3536-25 GASKET

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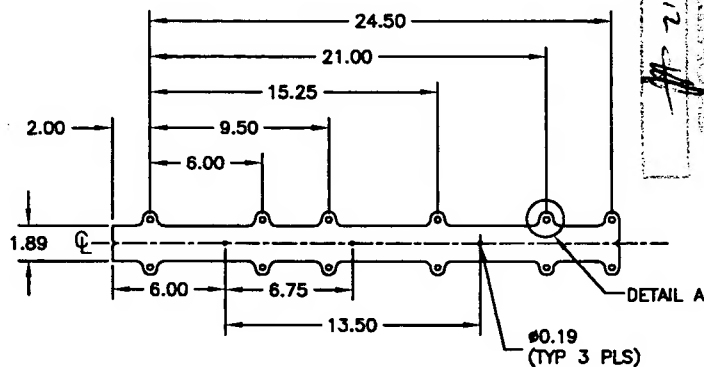
NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION

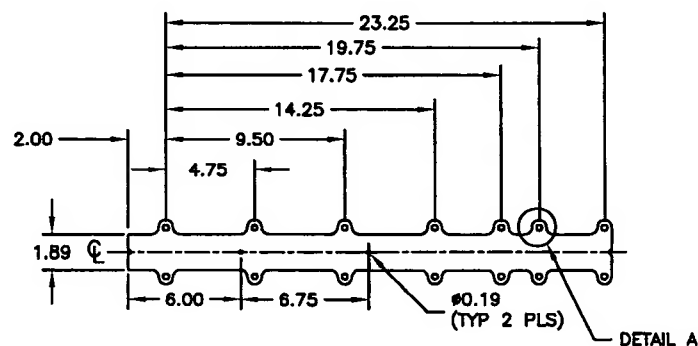
DART

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | TITLE | GASKET | REV. A |
| | | DRAWING NO. | D3536 | SHEET 4 OF 6 |
| | | SCALE | 1:10 | |

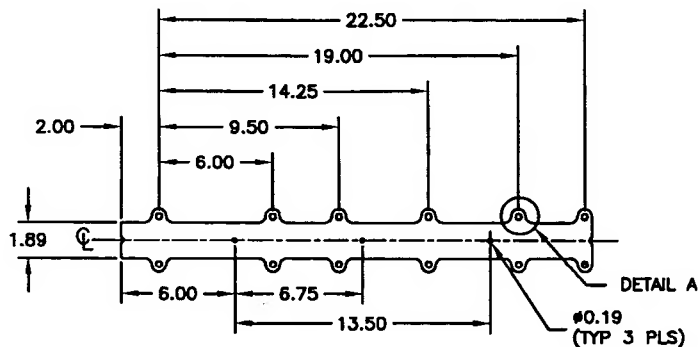
07.02.12



D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

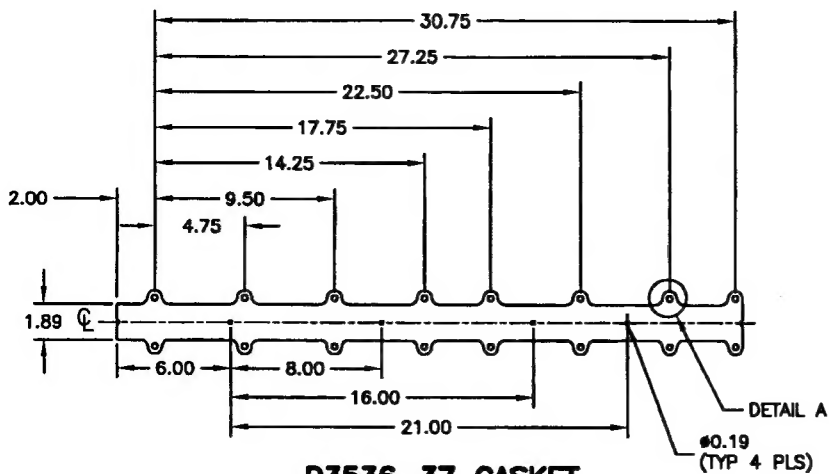
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NO. 35405

- NOTES
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT ϕ
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

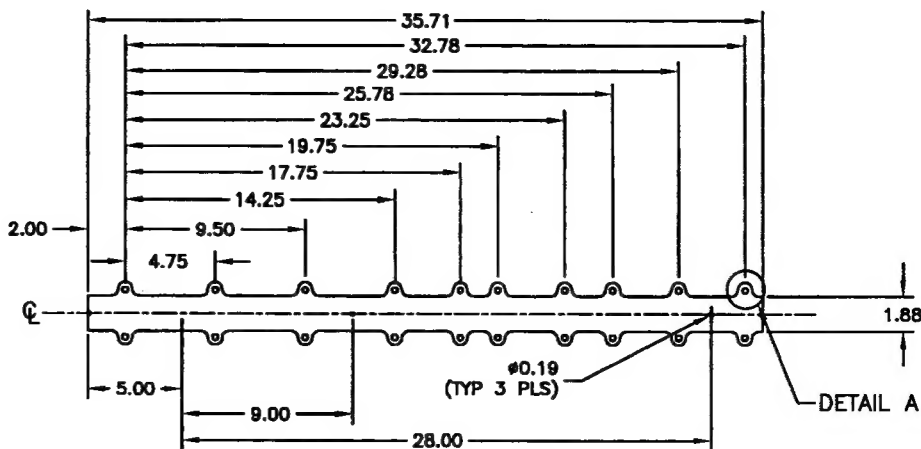
DART

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | DRAWING NO. | D3536 | REV. A |
| | | TITLE | GASKET | SHEET 5 OF 6 |
| | | | | SCALE 1:10 |

07.02.12
07.02.12
07.02.12



D3536-37 GASKET



D3536-39 GASKET

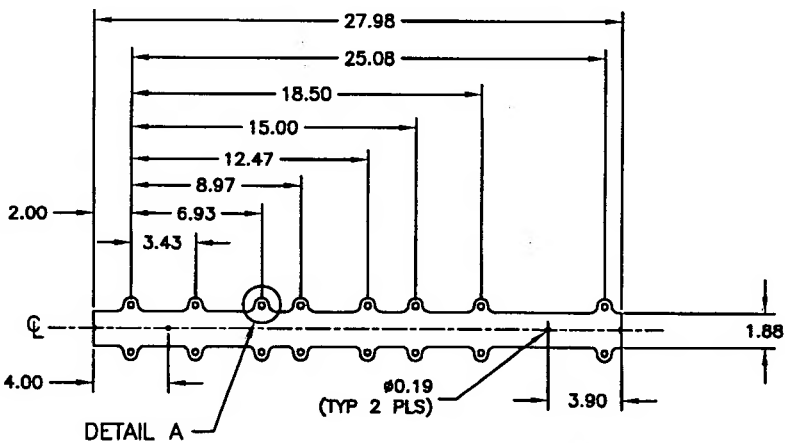
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WORK ORDER
NO. 35365

- NOTES:
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT C
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

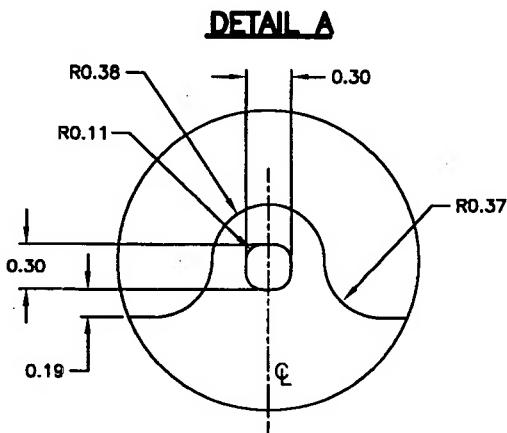
DART

| | | | | | |
|---------|----------|----------|--------------------|--------------------------|--------------|
| DESIGN | C B | DRAWN BY | C B | DART AEROSPACE USA, INC. | |
| CHECKED | PH | APPROVED | <i>[Signature]</i> | DRAWING NO. | D3536 |
| DATE | 06.10.25 | | | TITLE | GASKET |
| | | | | REV. A | SHEET 6 OF 6 |
| | | | | SCALE | 1:10 |

070212-11



D3536-41 GASKET



- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT C
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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